



Since 1881

TC Industries, Inc.

Cat Supplier Tour Guests

Overview-

What You Will See

April 1st and 2nd, 2008



TC Industries, Inc.

What you will see

- TC Company history Presentation.
- TC's Production System and why Lean @ TC.
- A typical Kaizen 'Report Out' (safety related) from our test center
- A simple visual factory example (hour by hour charting).
- One piece flow in heat treating round bars.
- A continuous improvement board (T-card system) for generating projects from the shop floor.
- Dashboards and some of the Company Metrics (30/30 rule).



TC Industries, Inc.

What you will see

- Improvements made in material flow with outside storage.
- Communications (Storyboards, Gate Reviews, Report Outs)
- A manufacturing cell for large fabricated shapes.
- A typical 5S project with an improved sustain (auditing) system.
- Daily Tracking and Accountability
- TC's Ground Engaging Tools (GET) manufacturing and commercial heat treating facilities.



TC Industries, Inc.

What you will see

- Accounting for Lean @ TC
- Lean Steering Committee - Organizational Structure.
- What's Next @ TC
- Question & Answer Session