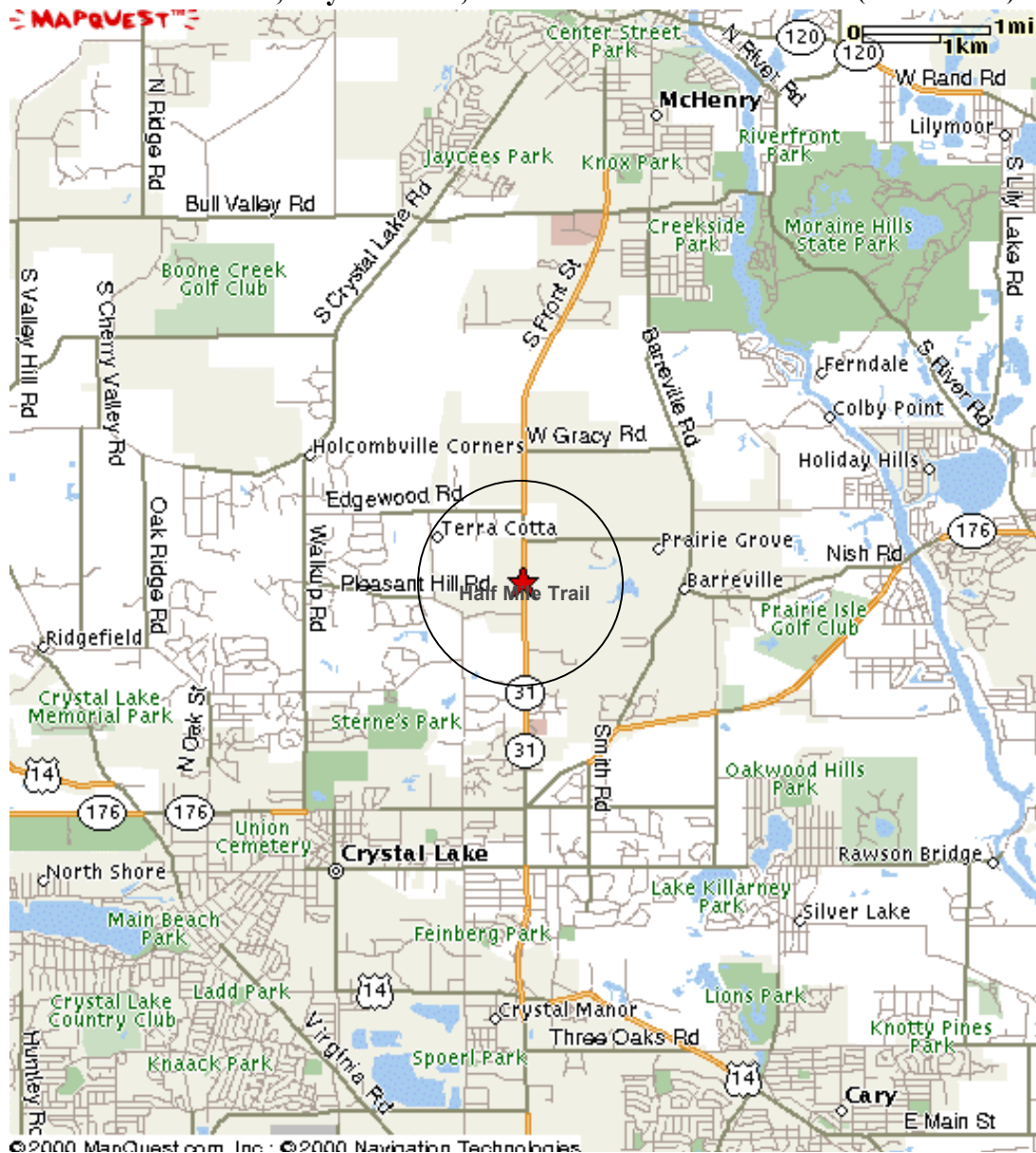


## **DIRECTIONS TO TC INDUSTRIES, INC.**

3703 South Route 31, Crystal Lake, IL 60012 – Tel. 815-459-2400 (auto attendant)



### **Directions from the South (O'Hare Airport)**

From I90 take IL Route 31 North, past Crystal Lake, turn left on Half Mile Trail (approx. 1.6 miles North of RT 176) and follow directions from the next page.

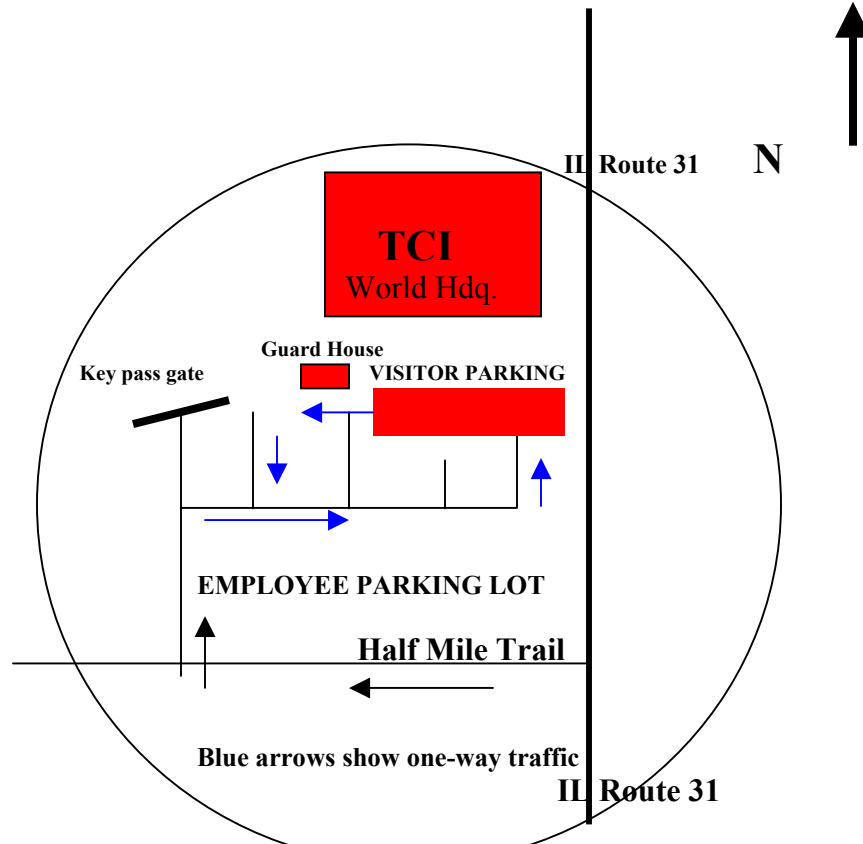
### **Directions from the East or the West**

From IL Route 176 (West or East – towards Crystal Lake), take IL Route 31 North for approx. 1.6 miles, turn left on Half Mile Trail and follow directions on the next page.

**Directions from the North**

From IL Route 120, (West or East – towards McHenry), take IL Route 31 South for approx. 5.2 miles, turn right on Half Mile Trail and follow the directions below.

**Guard is on duty 24/7 – Guard House tel. (815) 333-8230**



**Drive carefully – Welcome to TC Industries**